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RBW109-3101-58-2
Job Sheet 194185



Part No: RBW109-3101-58-2

Job Qty: 6 pcs

Part Name: Hammer, Aluminum, Blade Corrosion & Voids Detection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/26/19

Job Tracking No:

Due Date: 6/14/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Small Fab - 1	6 pcs	6/14/19		0.00	1.20	Small Fab - 1		
							Small Fab - 2		DAS
							Small Fab - 3		71
							Small Fab - 4		9-89
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		19-5-14
110	QC 5	6 pcs	6/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	6 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		DAS
							Packaging 3 - 5 - B4B		28
							Packaging 3 - 6 - B4B		9-89
							Packaging 3 - 7 - B4B		



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Container No: S181174



Part: RBW109-3101-58-2

Job No: 194185

Serial No/Batch: S181174

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 05/14/19

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAG
140	QC 21 - FG	6 pcs	6/14/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	9-88
					QC 21 - SA - 53	MAY 15 2019
Part Op 105 - (Small Fab) Pack kit Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
10137	Small Pistol Case, Plastic	2 6 Ea (1 ea)	105-Small Fab - 1	5108026	173	
RBW109-3101-58-2-1	Hammer, Aluminum	2 6 pcs (1 ea)	105-Small Fab - 1	5154677	102	
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
105-Small Fab - 1	10137	6	17	0		
	RBW109-3101-58-2-1	6	6	0		
Part Specifications						
Specifications could not be found.						

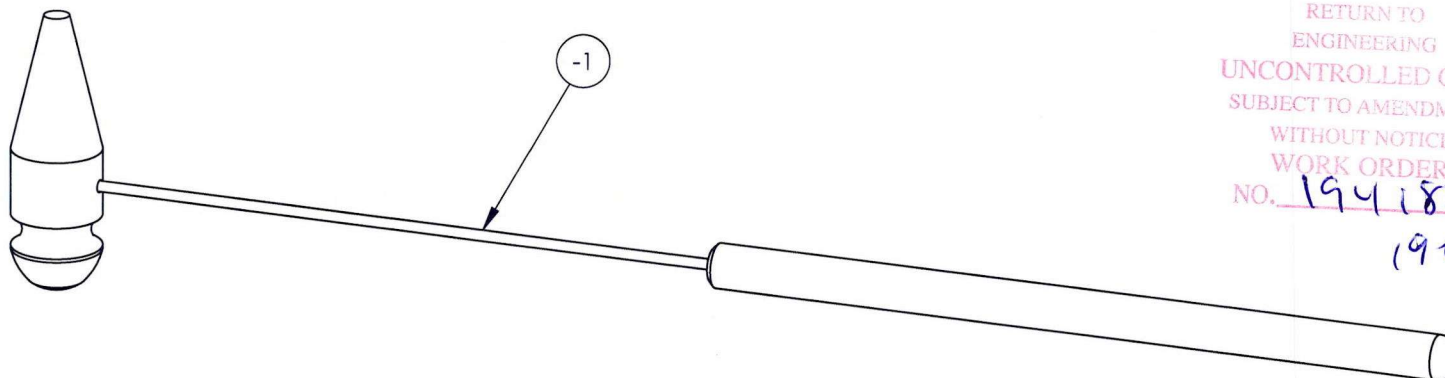
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/1/2015	DPD	JAG
2	16-0246	UPDATED TO NEW STANDARDS. -1 CH'D SHEET TOLERANCE WAS $\pm.005/\pm.01/\pm.1$ IS $\pm.010/\pm.03/\pm.1$. -5 CH'D DIM WAS ($\emptyset.059$) IS ($\emptyset.060/.058$). -7 CH'D DIM WAS $\emptyset.24$ IS $\emptyset.25$; CH'D FINISH WAS GRAY ANODIZE IS CLEAR ANODIZE; ADDED S/N, "MADE IN USA" TO NOTE.	12/2/2016	SM	JAG
3	17-0052	-7 CH'D NOTE WAS LASER ENGRAVE T/N, S/N, "MADE IN USA" IS LASER ENGRAVE T/N.	2/20/2017	RJC	JAG

TEO ATTACHED

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194185MCS
1904-26



NOTES:

1. REF. AGUSTA T/N: 109-3101-58-2
2. -1 USED IN KITS: RBT18025, RBEA62309, RBT18510, & RBT18561.

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:1	DATE 3/12/2015 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	HAMMER, ALUMINUM			2
	1		-3		HAMMER HEAD	6061		3
	1		-5		SHAFT	S.S.	$\emptyset.059$ X 1 FT. (MCMMASTER-CARR #8908K62) MODIFIED	4
	1		-7		HANDLE	6061		5
		B/O	-9	1	CASE	PLASTIC	SMALL PISTOL CASE RSR GROUP #10137	N/S
	ASSY -1							

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					